



Paint Manufacturers

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PRODUCT DATA SHEET

401 ZINCOTE

Description	Zincote is a copolymer based enamel with zinc and aluminium pigments added for the protection of steel and aluminium surfaces.	
Features	<ul style="list-style-type: none"> • Rapid drying & through cure • One pack convenience • Excellent spraying characteristics • Sacrificial protection 	<ul style="list-style-type: none"> • Good abrasion & heat resistance
Typical Uses	Zincote is typically used as a primer for steel surfaces exposed to hostile environments or as a repair/welding primer for steel surfaces.	
Application Data	Gloss:	Matt
	Colour:	Silver
	Shelf Life @ 25°C:	6-12 months
	Thinner:	Enamel or Multipurpose for spray applications
	Clean Up:	Multipurpose Thinners
	Spread Rate:	8-10m ² /lt (40 micron DFT) less losses due to application method, conditions of application and surface characteristics
	Dry Times:	Dust Free: 10-15 minutes Touch Dry: 20-30 minutes Hard Dry: 12 hours
	Application:	May be applied by conventional spray, pressure pot, gravity feed, airless spray, or brushing. To achieve maximum build do not thin, but it may be necessary to thin up to 10% with Enamel thinner depending on application equipment used.
	Container Sizes:	4 litre, 20 litre

Application Summary Smooth off all rough patches around welds and remove any weld spatter. All grease, oil and other contaminants must be removed in accordance with AS1627.1. Rust, millscale, oxide deposits and old paint films should be removed in accordance with AS1627.7 Class 2 (by hand) or AS1627.2 Class 2 (by power tool). Remove any dust or dirt by brushing or vacuum cleaning.

Thoroughly stir contents before use. Apply a full coat of Zincote via your chosen method of application.

NOTE: Abrasive blast cleaned surfaces need to be coated within 4 hours.

Precautions Contains flammable solvents. Keep away from heat and flame. Provide adequate ventilation and wear protective clothing. Material Safety Data Sheet available on request.

Classification UN 1263
DG CLASS 3 PKG II
HAZCHEM 3 [Y]E

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Due to differences in substrates, application methods and local conditions purchasers of this product must ensure that it is suitable for their specific application before using this product. While the information contained in the PDS is accurate to the best of our knowledge, Paintec Pty Ltd cannot guarantee that the information contained is wholly comprehensive. Subject to the provisions of the Trade Practices Act, the Company's liability in relation to defective product shall be limited to replacement or repair of the product or the supply of equivalent product.