

Issued 1<sup>st</sup> August 2008

## PRODUCT DATA SHEET

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### 819 SPRAYSTAIN

<b>Description</b>	Spraysatin is a dye based timber stain which is easy to use and gives a clear uniform colour to enhance the natural features of the timber.	
<b>Features</b>	<ul style="list-style-type: none"> <li>• Ease of application</li> <li>• Non blotching</li> <li>• Excellent fade resistance</li> <li>• Excellent penetration</li> <li>• Non grain raising</li> </ul>	
<b>Typical Uses</b>	Recommended for factory application on interior commercial furniture..	
<b>Application Data</b>	Gloss:	N/A
	Colour:	Standard colours, special colours made to order
	Shelf Life @ 25°C:	6-12 months
	Thinner:	Lacquer Thinner
	Clean Up:	Multipurpose Thinners or Lacquer Thinners
	Spread Rate:	8-10m <sup>2</sup> /lt ( micron DFT) less losses due to application method, conditions of application and surface characteristics
	Dry Times:	Dust Free: Touch Dry: 10 minutes Hard Dry: 20 minutes
	Application:	May be applied by conventional spray, pressure pot, gravity feed, airless spray, dipping or brushing. To achieve maximum build do not thin, but it may be necessary to thin up to 10% with Lacquer thinner depending on application equipment used.
	Container Sizes:	4 litre, 20 litre, 60 litre, 200 litre

**Application Summary** Prepare surface by filling imperfections with timber putty. Sand smooth with 180-240 grade paper and remove sanding dust. Ensure that you sand in the direction of the grain.

The stain should be thoroughly stirred and applied to the surface by spray, dip, brush or cloth pad (wiping is not necessary to achieve an even colour). May be mixed with nitrocellulose sealers or lacquers for staining, shading or toning.

Depending on finish required, seal and topcoat with either nitrocellulose or acid catalysed systems.

**Precautions** Contains flammable solvents. Keep away from heat and flame. Provide adequate ventilation and wear protective clothing. Material Safety Data Sheet available on request.

**Classification** UN 1263  
DG CLASS 3 PKG II  
HAZCHEM 3 [Y]E

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Due to differences in substrates, application methods and local conditions purchasers of this product must ensure that it is suitable for their specific application before using this product. While the information contained in the PDS is accurate to the best of our knowledge, Paintec Pty Ltd cannot guarantee that the information contained is wholly comprehensive. Subject to the provisions of the Trade Practices Act, the Company's liability in relation to defective product shall be limited to replacement or repair of the product or the supply of equivalent product.