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PRODUCT DATA SHEET

125 METAL PRIMER

Description	Metal primer is an oil-based, zinc phosphate primer for metal surfaces.	
Features	<ul style="list-style-type: none"> • Single pack convenience • Easily recoated with a wide range of topcoats • Fast drying 	
Typical Uses	Recommended as a primer for such surfaces as trailers, containers, agricultural machinery, beams and general metal fabrication.	
Application Data	Gloss:	N/A
	Colour:	Grey, Black, Red Oxide
	Shelf Life @ 25°C:	6-12 months
	Thinner:	Enamel Thinner or Mineral Turps
	Clean Up:	Mineral Turps
	Volume Solids:	
	Spread Rate:	10-12 m ² /lt (micron DFT) less losses due to application method, conditions of application and surface characteristics
	Dry Times:	Dust Free: Touch Dry: Hard Dry: 2 hours
	Application:	May be applied by brush, roller or spray. To achieve maximum build do not thin, but it may be necessary to thin up to 10% with Enamel thinner when spraying or Mineral Turps when brushing/rolling depending on application equipment used.
	Container Sizes:	4 litre, 20 litre
Application Summary	Abrasive blast cleaning to AS1627.4 Class 2 minimum or pickle to AS1627.5. Where blast cleaning is not practicable, power tool cleaning to bright steel providing all mill scale can be removed is adequate for less severe conditions.	

Thoroughly stir contents before use.

NOTE: Abrasive blast cleaned surfaces need to be coated within 4 hours.

Stir contents thoroughly before applying by brush, roller or spray. Leave 24 hours before recoating.

Precautions Contains flammable solvents. Keep away from heat and flame. Provide adequate ventilation and wear protective clothing. Material Safety Data Sheet available on request.

Classification UN 1263
DG CLASS 3 PKG II
HAZCHEM 3 [Y]E

Paintec Pty Ltd
17 Dulwich St
Loganholme, QLD 4129

Phone (07) 3806 0600
Fax (07) 3806 0343

Due to differences in substrates, application methods and local conditions purchasers of this product must ensure that it is suitable for their specific application before using this product. While the information contained in the PDS is accurate to the best of our knowledge, Paintec Pty Ltd cannot guarantee that the information contained is wholly comprehensive. Subject to the provisions of the Trade Practices Act, the Company's liability in relation to defective product shall be limited to replacement or repair of the product or the supply of equivalent product.