



Paint Manufacturers

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## PRODUCT DATA SHEET

### 450 HAMMERTONE

<b>Description</b>	450 Hammertone is a fast drying tough enamel which has a very distinct metal batten spray pattern. The pattern effectively hides millscale, pitting and weld spots as well as producing an attractive finish.	
<b>Features</b>	<ul style="list-style-type: none"> <li>• Fast air drying</li> <li>• High gloss and build</li> <li>• Economic one coat finish</li> <li>• Excellent hold up.</li> </ul>	<ul style="list-style-type: none"> <li>• Exceptional durability</li> <li>• Tough hard finish</li> </ul>
<b>Typical Uses</b>	Hammertone is typically used in light industrial environments on steel surfaces to cover rough metal where conventional enamels would show up imperfections. Typical applications include tool chests, trailers, machinery, and tools.	
<b>Application Data</b>	Gloss:	Gloss
	Colour:	Silver, Light Blue, Blue, Light Green, Green, Light Charcoal, Charcoal, Dark Charcoal and limited tinted colours
	Shelf Life @ 25°C:	12-24 months
	Thinner:	Enamel Thinners
	Clean Up:	Enamel or Multipurpose thinners
	Spread Rate:	8-10m <sup>2</sup> /lt (40 micron DFT) less losses due to application method, conditions of application and surface characteristics
	Dry Times:	Dust Free: 5-10 minutes Touch Dry: 15-20 minutes Recoat: 1 hour
	Application:	May be applied by conventional spray, pressure pot, gravity feed, airless spray, dipping or brushing. To achieve maximum build do not thin, but it may be necessary to thin 5-10% with Enamel thinner depending on application equipment used.
	Container Sizes:	4 litre, 20 litre

**Application  
Summary**

Hammertone is designed as a topcoat for suitably primed surfaces, typically 150 Etch Primer or 125 Metal primer (see relevant data sheet for preparation information). The suitably primed surface needs to be clean, dry and free from any contaminants such as dust, dirt, grease, oil or any other loosely adhering materials.

Previously painted surfaces need to be sufficiently abraded using 180-240 grit to provide a sufficient key. Perform a small test area first to ensure suitability and compatibility.

Thoroughly stir contents before use. For best results apply a mist-coat of 450 Hammertone and allow 8 to 10 minutes to flash-off before applying a second wet coat as evenly as possible over the entire surface.

**NOTE:**

- May be sensitive to recoating for up to 24 hours after application.
- Not recommended for prolonged exterior exposure.

**Precautions**

Contains flammable solvents. Keep away from heat and flame. Provide adequate ventilation and wear protective clothing. Material Safety Data Sheet available on request.

**Classification**

UN 1263  
DG CLASS 3 PKG II  
HAZCHEM 3 [Y]E

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Due to differences in substrates, application methods and local conditions purchasers of this product must ensure that it is suitable for their specific application before using this product. While the information contained in the PDS is accurate to the best of our knowledge, Paintec Pty Ltd cannot guarantee that the information contained is wholly comprehensive. Subject to the provisions of the Trade Practices Act, the Company's liability in relation to defective product shall be limited to replacement or repair of the product or the supply of equivalent product.